

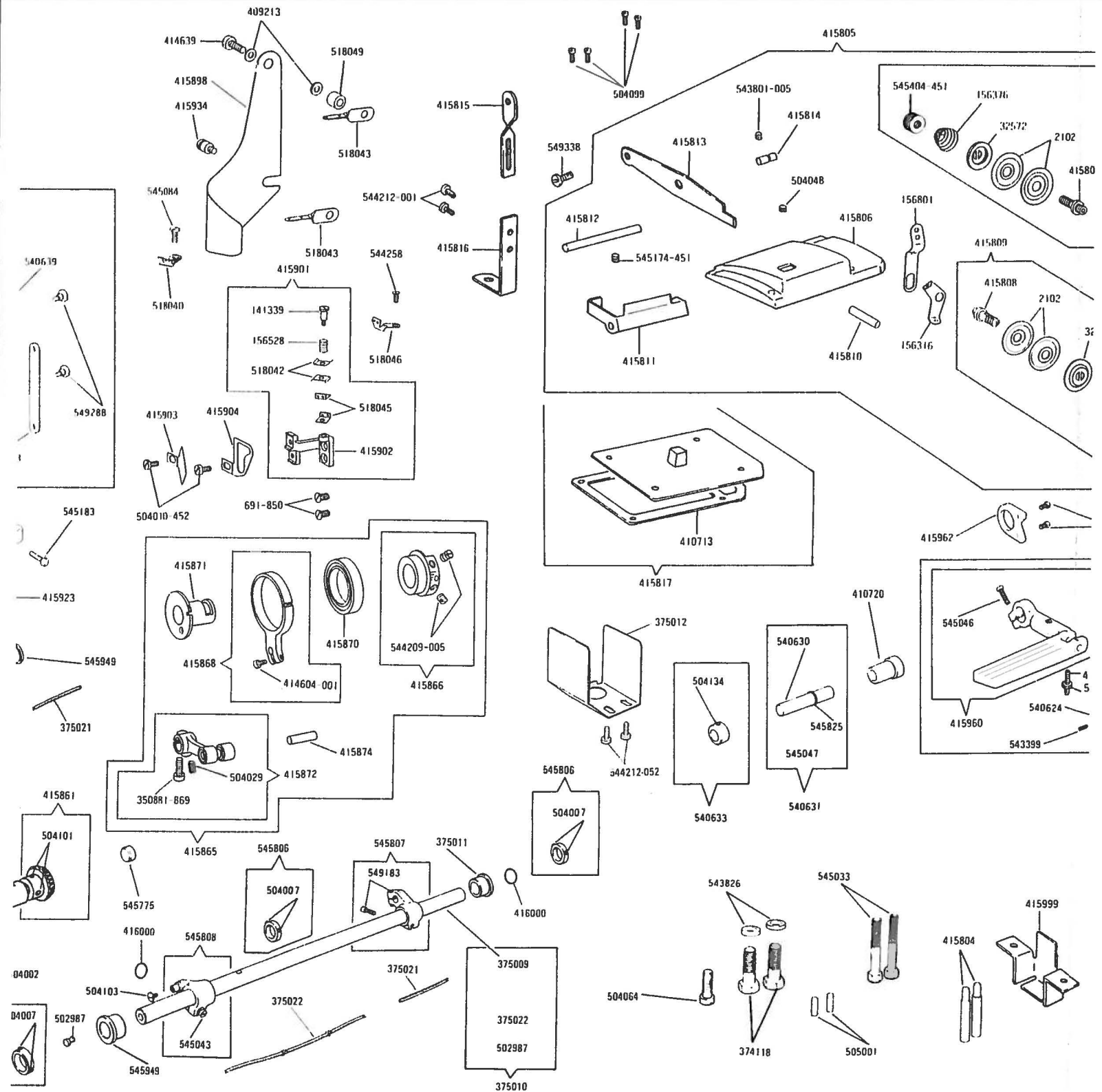
MACHINE PARTS CHART **for** **SINGER***

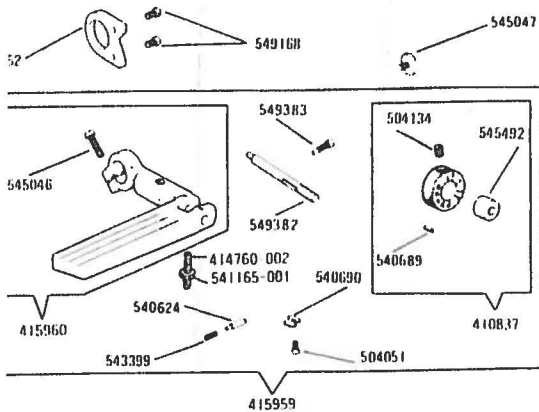
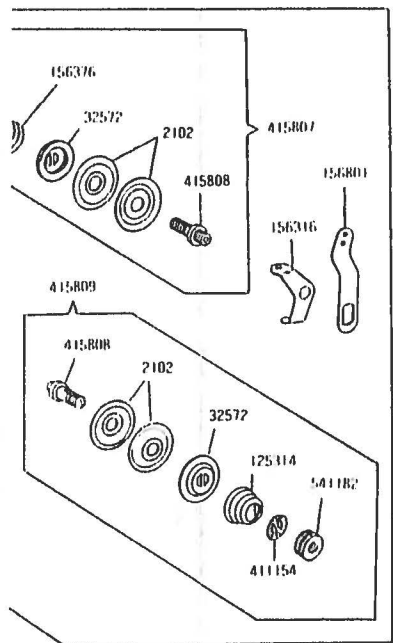
791 D100A
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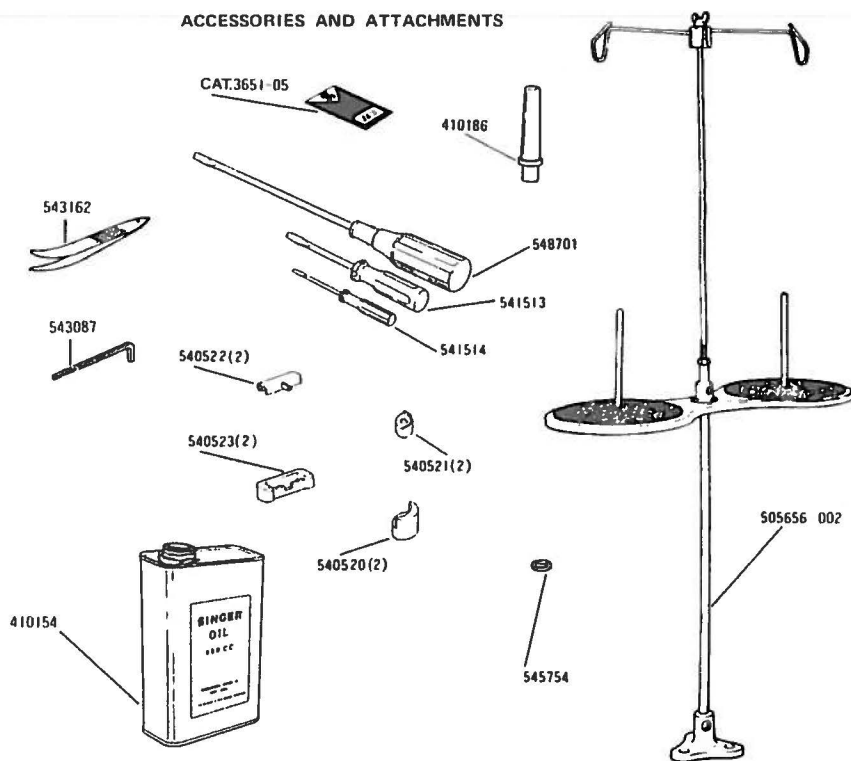
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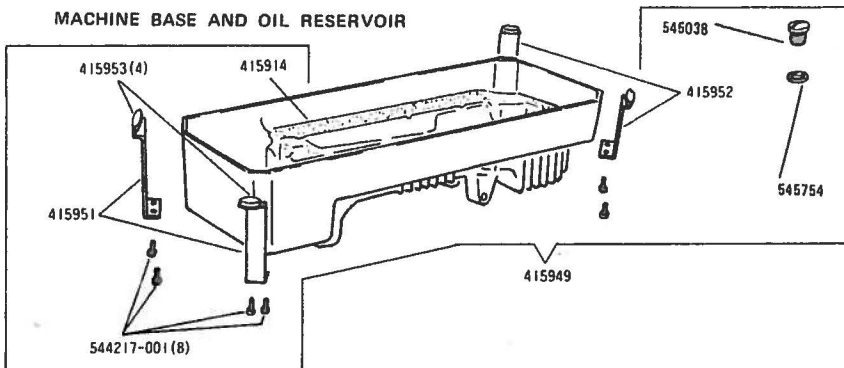




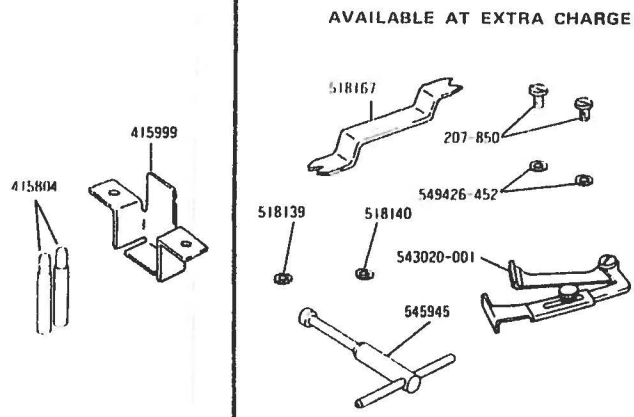
ACCESSORIES AND ATTACHMENTS



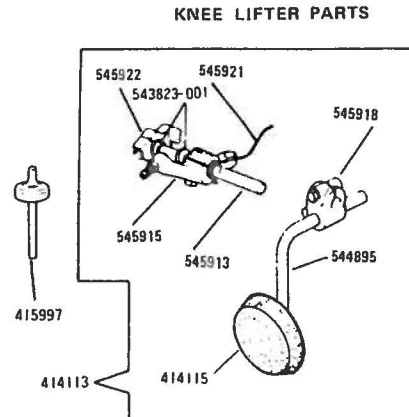
MACHINE BASE AND OIL RESERVOIR



AVAILABLE AT EXTRA CHARGE



KNEE LIFTER PARTS



NUMERICAL LIST OF PARTS FOR MACHINE 791D100A/200A

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
691-850	Looper Cover Plate (small) Screw (2)	410942	Presser Foot Collar with two 544207-011
691-850	Looper Tension Bracket Screw (2)	410944	Presser Foot Retainer
1454-830	Throat Plate Screw (2)	411154	Needle Thread Tension Stud Nut Washer
2102	Looper Thread Tension Disc (2)	414288	Feed Rock Shaft
2102	Needle Thread Tension Disc (2)	414296	Arm Shaft (horizontal)
11170	Presser Bar Spring Washer	414603	Regulating Screw
16380	Oil Removing Lint Screen	414604-001	Looper Avoid Driving Arm Pivot Pin Screw
32572	Looper Thread Tension Presser Disc	414605	Presser Foot Screw Stud
32572	Needle Thread Tension Releasing Disc	414606	Chain Cutter Screw (2)
125314	Needle Thread Tension Spring	414639	Looper Thread Guide Screw
141339	Looper Tension Shoulder Screw	414720	Looper Cover Plate (large) Latch Guide Set Screw (
142385	Slide Plate	414720	Looper Cover Plate (large) Leaf Spring Set Screw (2
143058	Needle Bar Connecting Stud Slide Block	414737	Feed Reverse Lever Hinge Stud Crank Clamping Ser
146610	Presser Bar Lifting Lever Spring	414760-002	Stitch Shortening Adjustable Limit Screw
146689	Looper Cover Plate (large) Latch Guide	415804	Bed Leg (left) (2)
146690	Looper Cover Plate (large) Latch Guide Spring	415805	Arm Top Cover and Tension Complete, Nos. 41580
146691	Looper Cover Plate (large) Leaf Spring		415807, 415809 to 415814, 504048, 543801-01
146874	Slide Plate Spring		545174-451, two each 156316 and 156801
154781	Arm Shaft (horizontal) Thrust Collar Set Screw (2)	415806	Arm Top Cover
154781	Presser Bar Lifting Lever Pin Set Screw	415807	Looper Thread Tension Complete, Nos. 32572,
154789-451	Slide Plate Spring Set Screw		156376, 415808, 545404-451 and two 2102
154971	Face Plate Screw (3)	415808	Looper Thread Tension Stud
154983	Presser Bar Lifting Lever Connecting Rod Nut (2)	415808	Needle Thread Tension Stud
156042	Throat Plate Support Pin (2)	415809	Needle Thread Tension Complete, Nos. 32572,
156316	Looper Thread Guide		125314, 411154, 415808, 541182 and two 210
156316	Needle Thread Guide	415810	Needle Thread Tension Releasing Pin
156376	Looper Thread Tension Spring	415811	Needle Thread Tension Release Rocker Plate
156528	Looper Tension Pressure Spring	415812	Needle Thread Tension Release Shaft
156801	Looper Thread Guide	415813	Needle Thread Tension Release Arm
156801	Needle Thread Guide	415814	Needle Thread Tension Release Pivot Stud
161160	Presser Foot Spring	415815	Tension Release Connecting Link (top)
272111	Feed Bar Connecting Link Oil Wick Clamp	415816	Tension Release Connecting Link (bottom)
350881-869	Looper Avoid Driving Arm Clamping Screw	415817	Tension Release Cover with Oil Sight Glass and
350881-869	Looper Avoid Pivot Shaft (right) Clamping Screw		410713
350881-869	Looper Drive Crank Clamping Screw	415820	Slide Plate (left) Complete, Nos. 415821, 518217,
350883-869	Feed Dog Screw		542347 and 545379
350883-869	Needle Guide (front) Frame Screw	415821	Slide Plate (left)
350944-451	Looper Drive Crank Clamping Screw	415822	Slide Plate Complete, Nos. 142385, 146874 and
374100	Needle Bar Crank Position Screw		154789-451
374118	Arm Screw (front) (2)	415823	Looper Cover Plate (large) Complete, Nos. 146689,
375001	Thread Take-up Crank and Needle Bar Connecting Link Complete, Nos. 375002, 375003, 415829, 540662 and 504118 (for 100A)	415824	146690, 146691, 415824, 518175, two 543804
		415825	003 and four 414720-452
375002	Needle Bar Connecting Link	415826	Looper Cover Plate (large)
375003	Needle Bar Connecting Stud with 549380	415827	Looper Cover Plate (small) with 415827
375005	Thread Take-up Crank and Needle Bar Connecting Link Complete, Nos. 375002, 375003, 415932, 540662 and 504118 (for 200A)	415829	Looper Cover Plate (small) Gasket
		415830	Thread Take-up Crank (needle bar stroke 27mm) (for 100A)
375009	Feed Lifting Rock Shaft		Thread Take-up Arm 415831 with 504010-452 and 541178
375010	Feed Lifting Rock Shaft Complete, Nos. 375009, 375022 and 502987	415831	Thread Take-up Arm
		415832	Needle Bar (hollow) with 504112
375011	Feed Lifting Rock Shaft Franged Bushing (back)	415834	Needle Bar Bushing (upper)
375012	Looper Avoid Complete Oil Cover	415835	Needle Guide and Bracket Complete, Nos. 415836,
375013	Thread Take-up Lever Oil Guard		415838, 504135 and 543804-003
375014	Needle Bar Bushing (upper) Plug	415836	Needle Guide Complete
375021	Feed Lifting Rock Shaft Oil Wick (outer) (cotton)	415838	Needle Guide Bracket
375021	Feed Rock Shaft Oil Wick (outer) (cotton)	415839	Needle Guide (front)
375022	Feed Lifting Rock Shaft Oil Wick (cotton) Complete	415840	Needle Guide Frame with 350883-869 and two 544202-002
375022	Feed Rock Shaft Oil Wick (cotton) Complete		
375024	Feed Rock Shaft Complete, Nos. 375022, 414288 and 502987	415842	Presser Bar with Foot Extension, 410944 and 5490
		415844	Arm Shaft (upright)
375037	Looper Drive Shaft (eccentric) Thrust Washer	415845	Arm Shaft (upright) Bevel Gear (lower) Left Hand
409213	Looper Thread Guide Wave Washer (2)		Spiral with two 504101
410713	Tension Release Cover Gasket	415845	Arm Shaft (upright) Bevel Gear (upper) Left Hand
410718	Presser Bar Lifting Lever with 154781		Spiral with two 504101
410720	Feed Reverse Lever Hinge Stud Flanged Bushing	415847	Arm Shaft (upright) Bushing (lower)
410725	Presser Bar Lifting Lever Connecting Rod	415848	Arm Shaft (upright) Bushing (upper)
410729	Feed and Feed Lifting Eccentric with two 545313	415851	Feed Dog Carrier Complete, Nos. 415852, 415853,
410736	Feed Rock Shaft Driving Frame Complete, Nos. 410737, 410741, 410742, 410808, 410809, 540639, 540644, 540648, 544394, 545264, 548091, two each 410738 to 410740 and 549288		414603, 415855, 415858, 415859, 415921, 502544, 504010-452, 504502, 541178 and 545040
		415852	Feed Dog Holder
410737	Feed Rock Shaft Crank Connecting Rod Pin	415853	Feed Dog Carrier
410738	Feed Rock Shaft Driving Link (large) (2)	415855	Feed Bar Carrier with three 504013
410739	Feed Rock Shaft Driving Link (small) (2)	415857	Looper Drive Shaft Bushing (center)
410740	Feed Rock Shaft Driving Link (small) Pin (2)	415858	Feed Bar Carrier Oil Wick (felt)
410741	Feed Rock Shaft Crank Pin	415859	Feed Bar Carrier Hinge Pin
410742	Feed Rock Shaft Driving Frame with 410807, 545289 and two 545072	415860	Looper Drive Shaft (eccentric)
		415861	Looper Drive Shaft Bevel Gear with two 504101
410745	Feed Rock Shaft Driving Frame Hinge Pin (back)	415863	Looper Drive Shaft Bushing (left)
410746	Feed Rock Shaft Driving Frame Hinge Pin (front)	415864	Looper Drive Shaft Bushing (right)
410774	Arm Side Shield	415865	Looper Drive, Transverse, Complete, Nos. 415866,
410807	Feed Rock Shaft Driving Frame Extension Arm		415868, 415870, 415871, 415872 and 415874
410808	Feed Reverse Lever Hinge Stud Crank Connecting Link	415866	Looper Avoid Eccentric (inner race) with two 544209-005
410809	Feed Reverse Lever Hinge Stud Crank with 414737	415868	Looper Avoid Eccentric (outer race) with 404604-4
410837	Feed Regulating Dial with 504134, 540689 and 545492	415870	Looper Avoid Eccentric Bearing
410904	Needle Bar Thread Guard	415871	Looper Avoid Eccentric (core)

NUMERICAL LIST OF PARTS FOR MACHINE 791D100A/200A

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
415872	Looper Avoid Driving Arm with 350881-869 and 504029	504020	Looper Drive Shaft Screw Plug
415874	Looper Avoid Driving Arm Pivot Pin	504025	Bell Crank Bracket Set Screw (2)
415875	Looper Frame with Looper Lever and Driving Lever Complete, Nos. 415876, 415878, 415880, 415933, two each 518153, 543803-004, 545421, four each 518073 and 518101	504029	Feed Rock Shaft Driving Frame Hinge Pin Set Screw (2)
415876	Looper Frame with 350881-869, 549086, two each 504029, 504507 and 549046	504029	Looper Avoid Driving Arm Set Screw
415878	Looper Lever with 544208-001	504029	Looper Avoid Pivot Shaft (left) Set Screw
415880	Looper Drive Crank with 350881-869 and 350944-451	504029	Looper Avoid Pivot Shaft (right) Set Screw
415882	Looper Avoid Pivot Shaft (left)	504029	Looper Drive Shaft Bushing (center) Set Screw
415883	Looper Avoid Pivot Shaft (right)	504029	Looper Drive Shaft Bushing (left) Set Screw
415884	Looper Avoid Pivot Shaft Bushing (left)	504048	Looper Avoid Pivot Shaft (right) Collar Set Screw (2)
415885	Looper Avoid Pivot Shaft Bushing (center)	504048	Needle Tread Tension Release Pivot Stud Set Screw
415886	Looper Avoid Pivot Shaft Bushing (right)	504051	Feed Regulating Dial Stopper Screw
415887	Looper Drive Connecting Link with Ball Joint Complete	504063	Thread Guide Set Screw
415888	Looper Drive Connecting Link Complete	504064	Arm Screw (small)
415894	Thread Puller with 541165-001 and 544212-052	504066	Arm Shaft (horizontal) Bevel Gear Set Screw (2)
415896	Looper Avoid Pivot Shaft (right) Collar with two 504048	504071	Oil Pump (centrifugal) (body) Screw (2)
415898	Looper Thread Guard	504094	Feed Rock Shaft Flanged Bushing (front) Set Screw
415899	Looper Thread Guide (2)	504095	Thread Take-up Crank Set Screw
415900	Looper Thread Guide Driver Screw (4)	504099	Arm Top Cover Screw (4)
415901	Looper Tension Bracket Complete, Nos. 141339, 156528, 415902, two each 518042 and 518045	504101	Arm Shaft (upright) Bevel Gear (lower) Set Screw (2)
415902	Looper Tension Bracket	504101	Arm Shaft (upright) Bevel Gear (upper) Set Screw (2)
415903	Looper Tension Thread Deflector (left)	504101	Looper Drive Shaft Bevel Gear Set Screw (2)
415904	Looper Tension Thread Deflector (right)	504103	Feed Bar Connecting Link Cap Screw (2)
415906	Oil Pipe 415907 with 545846 and 545847	504112	Needle Set Screw
415907	Oil Pipe	504114	Thread Guide Stop Set Screw
415908	Oil Pipe 415909 with 540719 and 545849	504117	Thread Take-up Crank Clamping Screw
415909	Oil Pipe	504118	Needle Bar Connecting Link Cap Screw
415919	Presser Foot (shank) with 549380	504119	Machine Pulley Set Screw (2)
415921	Feed Dog Adjusting Screw Strap	504129	Needle Bar Bushing (lower) Set Screw
415922	Chain Cutter	504129	Needle Bar Bushing (upper) Set Screw
415923	Feed Reverse Lever Spring Retainer Stud	504129	Presser Bar Bushing Set Screw
415927	Looper Drive Crank Ball Joint Complete	504134	Feed Regulating Dial Set Screw
415930	Oil Removing Tube Complete	504134	Feed Reverse Lever Hinge Stud Collar Set Screw
415932	Thread Take-up Crank (needle bar stroke 30mm) (for 200A)	504135	Needle Guide Screw
415933	Looper Lever Thread Stud	504145	Oil Removing Tube Retaining Clamp Screw
415934	Looper Thread Guide Screw	504502	Feed Dog Holder Nut
415935	Presser Foot (spring hinged) and Chain Cutter Complete, Nos. 161160, 414605, 415919, 415922, 415936 and two 414606	504507	Looper Drive Crank Ball Joint Clamping Screw Nut
415936	Presser Foot (plate)	504507	Looper Lever Threaded Stud Bushing Screw Nut (2)
415939	Looper Avoid Pivot Shaft (right) Oil Wick	505001	Arm Dowel Pin (2)
415954	Oil Wick Retainer	505402	Rock Shaft Knee Arm Plate Complete
415959	Feed Reverse Lever and Feed Regulating Dial Complete, Nos. 410837, 414760-002, 415960, 504051, 540624, 540690, 541165-001, 543399, 549382 and 549383	505571	Thread Take-up Lever Oil Guard Wick
415960	Feed Reverse Lever with 545046	505575	Presser Bar Spring
415962	Feed Regulating Plate	505649	Presser Bar Bushing
415996	Presser Foot Spring (compression)	518001	Looper
415999	Bed Leg (right)	518040	Looper Thread Guide (right) Complete
416000	Feed Lifting Rock Shaft Flanged Bushing (back) O-ring	518042	Looper Tension Plate (2)
416000	Feed Lifting Rock Shaft O-ring	518043	Looper Thread Guide (2)
493480-001	Looper Drive Connecting Link Ball Bearing (2)	518046	Looper Tension Thread Guide (2)
502544	Feed Dog Holder Washer	518046	Looper Thread Guide (left)
502987	Feed Lifting Rock Shaft Oil Plug	518049	Looper Thread Guide Bushing
502987	Feed Rock Shaft Oil Plug	518059	Thread Guide
504002	Arm Shaft (horizontal) Bushing (center) Set Screw	518062	Thread Guide
504002	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw	518063	Thread Guide
504002	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw	518064	Thread Guide Stop
504002	Looper Drive Shaft Bushing (right) Set Screw	518073	Looper Lever Threaded Stud Washer (felt) (4)
504007	Feed Lifting Rock Shaft Collar Set Screw (4)	518074	Shield (right) Complete
504007	Feed Lifting Rock Shaft Oil Guard Collar Set Screw	518075	Shield (left) Complete
504007	Feed Rock Shaft Collar Set Screw (2)	518101	Looper Lever Threaded Stud Ring (4)
504010-451	Arm Side Shield Screw	518139	Looper Washer (0.3mm)
504010-451	Thread Guide Set Screw	518140	Looper Washer (0.5mm)
504010-451	Oil Removing Pump Piston Spring Bracket Set Screw	518153	Looper Lever Threaded Stud Bushing with Ball Bearing Complete (2)
504010-451	Thread Guide Set Screw (2)	518158	Thread Guide 518059 with 518064 and 504114
504010-451	Thread Take-up Lever Oil Guard Screw	518175	Looper Cover Plate (large) Latch Complete
504010-451	Thread Take-up Lever Oil Guard Wick Retaining Clamp Set Screw	518217	Slide Plate (left) Spring
504010-452	Feed Dog Adjusting Screw Strap Clamping Screw	518503	Throat Plate
504010-452	Looper Tension Thread Deflector Set Screw (2)	518504	Feed Dog (15 teeth per inch) (for 200A)
504010-452	Thread Take-up Arm Clamping Screw	518509	Feed Dog (20 teeth per inch) (for 100A)
504013	Feed Bar Carrier Clamping Screw (2)	540406	Arm Shaft (horizontal) Flanged Bushing (front)
504013	Feed Bar Hinge Pin Clamping Screw	540524	Needle Bar Bushing (lower) (for 100A)
		540525	Needle Bar Bushing (lower) (for 200A)
		540528	Needle Bar Bushing (lower) Felt
		540546	Needle Bar Bushing (lower) 540525 with 545935 (for 200A)
		540547	Feed Bar Connecting Link Oil Wick (cotton)
		540553	Oil Removing Pump (body) Complete
		540555	Oil Removing Pump Bracket
		540556	Oil Removing Pump Piston
		540557	Oil Removing Pump Piston Spring Bracket
		540606	Arm Shaft (horizontal) and Needle Bar Crank with 374100, 504095 and 504117
		540608	Arm Shaft (horizontal) Thrust Collar with two 154781
		540624	Feed Regulating Dial Lock Pin
		540625	Oil Removing Pump Piston Spring
		540630	Feed Reverse Lever Hinge Stud
		540631	Feed Reverse Lever Hinge Stud Complete, Nos. 540630, 545047 and 545825

NUMERICAL LIST OF PARTS FOR MACHINE 791D100A/200A

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
540633	Feed Reverse Lever Hinge Stud Collar with 504134	545289	Feed Rock Shaft Driving Frame Extension Arm Screw
540639	Feed Reverse Lever Spring	545313	Feed and Feed Lifting Eccentric Set Screw (2)
540641	Feed Reverse Lever Spring Retainer	545342	Looper Drive Shaft Cap Screw
540644	Feed Rock Shaft Crank with 545181 and 549183	545379	Slide Plate (left) Spring Set Screw (2)
540648	Feed Rock Shaft Crank Connecting Rod with 545181 and two 545059	545403	Presser Regulating Thumb Screw Lock Nut
540662	Needle Bar Connecting Link Roller Bearing	545404-451	Looper Thread Tension Stud Nut
540670	Presser Bar Lifting Lever Link	545421	Looper Lever Threaded Stud Nut (2)
540689	Feed Regulating Dial Pin	545492	Feed Regulating Nut
540690	Feed Regulating Dial Stopper	545757	Arm Shaft (horizontal) Bevel Gear with two 504066
540706	Arm Shaft (horizontal) Flanged Bushing (back)	545758	Arm Shaft (horizontal) Bushing (center)
540707	Arm Shaft (horizontal) Flanged Bushing (back) Oil Seal	545775	Bed Hole Plug
540708	Arm Shaft (horizontal) Flanged Bushing (back) Ring	545788	Feed Bar Connecting Link
540719	Oil Pipe Clamping Sleeve Nut	545789	Feed Bar Connecting Link 545788 with 272111 and 540547
540720	Arm Shaft (horizontal) Flanged Bushing (front) with 540722	545799	Feed Lifting Rock Shaft Crank (back) Connecting Rod Hinge Stud
540722	Arm Shaft (horizontal) Flange Bushing (front) Oil Drain Tube Tape	545806	Feed Lifting Rock Shaft Collar with two 504007 (2)
540771	Needle Bar Bushing (lower) Thread Eyelet (for 100A)	545806	Feed Lifting Rock Shaft Oil Guard Collar with two 504007
541165-001	Stitch Shortening Adjustable Limit Screw Nut	545807	Feed Lifting Rock Shaft Crank (back) with two 549183
541165-001	Thread Puller Clamping Screw Nut	545808	Feed Lifting Rock Shaft Crank (front)
541178	Feed Dog Adjusting Screw Nut	545812	Feed Lifting Rock Shaft Crank (back) Connecting Rod with two 545059
541178	Thread Take-up Arm Nut	545825	Feed Reverse Lever Hinge Stud O-ring
541182	Needle Thread Tension Stud Nut	545836	Feed Rock Shaft Flanged Bushing (front)
542347	Slide Plate (left) Washer (2)	545837	Feed Rock Shaft Collar with two 504007
543335	Oil Removing Tube Retainer	545839	Feed Lifting Rock Shaft Oil Wick (cotton)
543363	Oil Wick Holder and Pipe	545839	Feed Rock Shaft Oil Wick (cotton)
543365	Oil Wick Holder Complete	545846	Oil Pipe Clamping Sleeve
543371	Oil Removing Tube Retaining Clamp	545847	Oil Pipe Clamping Sleeve Nut
543371	Thread Take-up Lever Oil Guard Wick Retaining Clamp	545849	Oil Pipe Clamping Sleeve
543399	Feed Regulating Dial Lock Pin Spring	545855	Oil Pump (centrifugal) Cover
543465	Bell Crank Complete	545856	Oil Pump (centrifugal) Impeller
543493	Oil Pump (centrifugal)	545857	Oil Pump (centrifugal) Screen
543801-005	Needle Thread Tension Release Arm Stop Ring	545858	Oil Pump (centrifugal) Screen Frame
543803-003	Thread Guide Washer (2)	545868	Presser Bar Lifter
543803-004	Looper Lever Threaded Stud Washer (2)	545882	Presser Bar Lifting Lever Connecting Rod Oil Mist Retaining Disc (felt)
543804-003	Looper Cover Plate (large) Leaf Spring Washer (2)	545873	Presser Bar Lifting Lever Connecting Rod Swivel
543804-003	Needle Guide Bracket Washer	545875	Presser Bar Lifting Lever Pin
543804-003	Needle Guide Washer	545901	Thread Eyelet (side of arm)
543826	Arm Screw (front) Washer (2)	545909	Oil Wick (cotton) (2)
544202-002	Needle Guide (front) Set Screw (2)	545935	Needle Bar Bushing (lower) Thread Eyelet (for 200A)
544207-011	Presser Foot Collar Screw (2)	545949	Feed Lifting Rock Shaft Flanged Bushing (front)
544208-001	Looper Set Screw	545949	Feed Rock Shaft Flanged Bushing (back)
544209-005	Looper Avoid Eccentric (inner race) Set Screw (2)	545933	Needle Bar Bushing (lower) 540524 with 540771 (for 100A)
544212-001	Tension Release Connecting Link Set Screw (2)	548091	Feed Rock Shaft Driving Frame Spring
544212-052	Looper Avoid Complete Oil Cover Set Screw (2)	548970	Presser Bar Lifting Lever Pin Spring
544212-052	Thread Puller Clamping Screw	549013	Presser Foot Retainer Screw
544258	Looper Thread Guide (left) Screw	549046	Looper Drive Crank Ball Joint Clamping Screw
544394	Feed Reverse Lever Spring Screw	549046	Looper Lever Threaded Stud Bushing Screw (2)
544424	Presser Regulating Thumb Screw	549086	Looper Avoid Pivot Shaft (left) Set Screw
544425	Low Pressure Adjusting Screw	549128	Thread Eyelet (side of arm) Screw
544782	Arm Hole Plug (small)	549168	Feed Regulating Plate Screw (2)
544782	Arm Shaft (horizontal) Flanged Bushing (front) Oil Tube Plug	549183	Feed Lifting Rock Shaft Crank (back) Clamping Screw (2)
544782	Face Plate Plug (small)	549183	Feed Rock Shaft Crank Clamping Screw
544874	Face Plate with 544782, 544875 and 544876	549230	Arm Shaft (horizontal) Screw Plug (back)
544875	Face Plate Plug (large)	549288	Feed Reverse Lever Hinge Stud Crank Connecting Link Screw (2)
544876	Face Plate Gasket	549338	Tension Release Connecting Link Screw
544886	Arm Hole Plug (large)	549380	Needle Bar Connecting Stud Clamping Screw
544901	Machine Pulley with two 504119	549380	Presser Foot Clamping Screw
544948	Presser Bar Guide Bracket with 545099	549382	Feed Regulating Screw
545033	Arm Screw (back) (2)	549383	Feed Regulating Screw Guide Screw
545040	Feed Dog Adjusting Screw	549426-451	Thread Guide Washer
545043	Feed Lifting Rock Shaft Crank (front) Clamping Screw	CAT. 3651-05	Needle (#14) (for 100A)
545046	Feed Reverse Lever Clamping Screw	CAT. 3651-05	Needle (#16) (for 200A)
545047	Feed Reverse Lever Hinge Stud Cap Screw		
545049	Oil Pump (centrifugal) Impeller Locking Screw		
545050	Oil Pump (centrifugal) Screen Frame Screw (3)		
545051	Oil Wick Holder Screw		
545053	Presser Bar Lifter Hinge Screw		
545054	Presser Bar Lifting Lever Hinge Screw		
545059	Feed Lifting Rock Shaft Crank (back) Connecting Rod Cap Screw (2)		
545059	Feed Rock Shaft Crank Connecting Rod Cap Screw (2)	410154	Oil Can (750cc, filled with Singer type "C" oil)
545072	Feed Rock Shaft Driving Link (small) Pin Set Screw (2)	410186	Machine Rest Pin
545084	Looper Thread Guide (right) Screw	505656-002	Thread Unwinder (for two spools) Complete, with three Wood Screw (purchased part)
545095	Needle Guide Bracket Set Screw (2)	540520	Machine Base and Oil Reservoir Cushion (front) with two Wire Nail (2)
545099	Presser Bar Guide Bracket Clamping Screw	540521	Machine Base and Oil Reservoir Cushion (back) with two Wire Nail (2)
545103	Looper Drive Connecting Link Stud	540522	Machine Hinge Connection (2)
545174-451	Needle Thread Tension Release Shaft Set Screw	540523	Machine Hinge Connection Cushion (2)
545180	Shield (left) Screw (3)	541513	Screw Driver (large)
545180	Shield (right) Screw (3)	541514	Screw Driver (small)
545181	Feed Rock Shaft Crank Connecting Rod Pin Set Screw	543087	Hexagon Wrench Key
545181	Feed Rock Shaft Crank Pin Set Screw	543162	Tweezers
545183	Feed Reverse Lever Spring Retainer Screw		
545239	Oil Removing Pump Bracket Set Screw (3)		
545264	Feed Rock Shaft Driving Frame Spring Stud		

ACCESSORIES AND ATTACHMENTS

NUMERICAL LIST OF PARTS FOR MACHINE 791D100A/200A

PART NO.	DESCRIPTION
545754	Machine Base and Oil Reservoir Oil Drain Plug Screw Gasket
548701	Screw Driver (long)
CAT. 3651-05	Needle (#14) (4) (for 100A)
CAT. 3651-05	Needle (#16) (4) (for 200A)

MACHINE BASE AND OIL RESERVOIR

415914	Machine Base and Oil Reservoir Gasket
415949	Machine Base and Oil Reservoir with 415914, 545036, 545754, two each 415951, 415952, four 415953 and eight 544217-001
415951	Machine Base and Oil Reservoir Retainer (long) (2)
415952	Machine Base and Oil Reservoir Retainer (short) (2)
415953	Machine Rest (rubber) (4)
544217-001	Machine Base and Oil Reservoir Retainer Screw (8)
545036	Machine Base and Oil Reservoir Oil Drain Plug Screw
545754	Machine Base and Oil Reservoir Oil Drain Plug Screw Gasket

KNEE LIFTER PARTS

414113	Rock Shaft Complete, Nos. 414115, 544895, 515913, 545915, 545918, 545921, 545922 and two 543823-001
414115	Rock Shaft Knee Arm Plate Complete
415997	Bell Crank Plunger
543823-001	Rock Shaft Thrust Washer (2)
544895	Rock Shaft Knee Arm
545913	Rock Shaft
545915	Rock Shaft Crank
545918	Rock Shaft Knee Arm Hub
545921	Rock Shaft Spring
545922	Rock Shaft Stop Dog

AVAILABLE AT EXTRA CHARGE

207-850	Swing Out Edge Guide Screw (2)
410723	Belt Guard with two 544085 and eight 544217-001
518139	Looper Washer (0.3mm)
518140	Looper Washer (0.4mm)
518167	Hook Setting Gage
543020-001	Swing Out Edge Guide
544085	Belt Guard (lower) Wood Screw (2)
544217-001	Belt Guard Plate Screw (4)
544217-001	Belt Guard Screw (4)
544945	Box Wrench
549426-452	Swing Out Edge Guide Washer (2)